

PARALLEL HAND REAMERS HSS - METRIC



- Conformed to **BS 328 ISO 236/1 DIN 206**
- These high-quality reamers have been designed for opening out and finishing holes in most ferrous and non-ferrous materials.
- Manufactured from Premium HSS M2 Material
- **Applications** : These tools are commonly used in maintenance and repair work, as well as in small-scale machining operations. They are suitable for enlarging and finishing holes that have already been drilled.
- These high-quality reamers have been designed for opening out and finishing holes in most ferrous and non-ferrous materials.

Using a parallel hand reamer involves rotating the tool manually while applying a moderate amount of pressure. The reamer is turned in the same direction as it would rotate if powered by a machine. This process gradually removes material and refines the dimensions of the hole.

T O O L S

CAT. NO.	diameter	CUTTING EDGE LENGTH	OVERALL LENGTH
GHR-5620	3.0mm	31mm	62mm
GHR-5621	3.5mm	35mm	71mm
GHR-5622	4.0mm	38mm	76mm
GHR-5623	4.5mm	41mm	81mm
GHR-5624	5.0mm	44mm	87mm
GHR-5625	5.5mm	47mm	93mm
GHR-5626	6.0mm	47mm	93mm
GHR-5627	7.0mm	54mm	107mm
GHR-5628	8.0mm	58mm	115mm
GHR-5629	9.0mm	62mm	124mm
GHR-5630	10.0mm	66mm	133mm
GHR-5631	11.0mm	71mm	142mm
GHR-5632	12.0mm	76mm	152mm
GHR-5633	13.0mm	76mm	152mm
GHR-5634	14.0mm	81mm	163mm
GHR-5635	15.0mm	81mm	163mm
GHR-5636	16.0mm	87mm	175mm
GHR-5637	17.0mm	87mm	175mm
GHR-5638	18.0mm	93mm	188mm
GHR-5639	19.0mm	93mm	188mm
GHR-5640	20.0mm	100mm	201mm
GHR-5641	21.0mm	100mm	215mm
GHR-5642	22.0mm	107mm	215mm
GHR-5643	23.0mm	107mm	215mm
GHR-5644	24.0mm	115mm	231mm
GHR-5645	25.0mm	115mm	231mm
GHR-5646	26.0mm	115mm	231mm
GHR-5647	27.0mm	124mm	247mm
GHR-5648	28.0mm	124mm	247mm
GHR-5649	30.0mm	124mm	247mm
GHR-5650	32.0mm	133mm	265mm
GHR-5651	34.0mm	142mm	284mm
GHR-5652	35.0mm	142mm	284mm
GHR-5653	36.0mm	142mm	284mm
GHR-5654	38.0mm	152mm	305mm
GHR-5655	40.0mm	152mm	305mm
GHR-5656	42.0mm	152mm	305mm
GHR-5657	44.0mm	163mm	326mm
GHR-5658	45.0mm	163mm	326mm
GHR-5659	46.0mm	163mm	326mm
GHR-5660	48.0mm	174mm	347mm
GHR-5661	50.0mm	174mm	347mm
GHR-5662	52.0mm	174mm	347mm
GHR-5663	55.0mm	184mm	367mm
GHR-5664	56.0mm	184mm	367mm
GHR-5665	58.0mm	184mm	367mm
GHR-5666	60.0mm	184mm	367mm
GHR-5667	62.0mm	194mm	387mm
GHR-5668	63.0mm	194mm	387mm
GHR-5669	67.0mm	194mm	387mm
GHR-5670	71.0mm	203mm	406mm