



COMBINED CENTER DRILLS & COUNTER SINKS- BELL TYPE 60°





- Manufactured from High Quality High Speed Steel (HSS)
- Commonly used for deburring and chamfering applications in metalworking.
- **Deburring:** Countersinks are designed to create a conical opening in a material, typically metal. The 60-degree angle allows for effective removal of burrs or sharp edges left after a hole has been drilled or a material has been cut. This is crucial for improving the overall finish and safety of the workpiece.
- Chamfering: A 60-degree countersink is also suitable for chamfering the edges of a hole. Chamfering involves creating a beveled edge or slope at the opening of a hole. This is often done to facilitate the insertion of screws or other fasteners, providing a smoother transition for the

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CAT NO.	SIZE	BODY DIA.	DRILL DIA.	BELL DIA.	OVERALL LENGTH
		А	В	E	L
GCD-2582	11	1/8"	3/64"	.100"	1-1/4"
GCD-2583	12	3/16"	1/16"	.150"	1-7/8"
GCD-2584	13	1/4"	3/32"	.200"	2"
GCD-2585	14	5/16"	7/64"	.250"	2-1/8"
GCD-2586	15	7/16"	5/32"	.350"	2-3/4"
GCD-2587	16	1/2"	3/16"	.400"	3"
GCD-2588	17	5/8"	7/32"	.500"	3-1/4"
GCD-2589	18	3/4"	1/4"	.600"	3-1/2"
	STE OF BELL TYPE				
GCD-2590	SET OF 5 PCS FROM SIZE 11				
	TO SIZE 15				



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