

ADJUSTABLE HAND REAMERS



- Adjustable hand reamers are commonly used in machine shops, maintenance facilities, and other metalworking environments where precision hole sizing is crucial. They are suitable for a variety of materials, including metals, plastics, and composites.
- Blades are Manufactured in High Carbon Steel & HSS (As per Order)
- Adjustable hand reamers typically have multiple blades that can be adjusted simultaneously to maintain a centered cut. The number of blades can vary, but three or four blades are common.
- The key feature of adjustable hand reamers is their ability to change the diameter. This is usually achieved by loosening a nut on the reamer and then turning an adjustment screw to move the blades in or out.

CAT NO.	AMERICAN SIZE	INDUSTRIAL CODE		RANGE	NO. OF BLADES
	INCH	MM
GAR-2486	8/A	HV	1/4 to 9/32	6.35 to 7.14	4
GAR-2487	7/A	HW	9/32 to 5/16	7.14 to 7.94	4
GAR-2488	6/A	HZ	5/16 to 11/32	7.94 to 8.73	4
GAR-2489	5/A	HY	11/32 to 3/8	8.73 to 9.52	5
GAR-2490	4/A	H1	3/8 to 13/32	9.52 to 10.32	6
GAR-2491	3A	H2	13/32 to 7/16	10.32 to 11.11	6
GAR-2492	2/A	H3	7/16 to 15/32	11.11 to 11.91	6
GAR-2493	A	H4	15/32 to 17/32	11.91 to 13.49	6
GAR-2494	B	H5	17/32 to 19/32	13.49 to 15.08	6
GAR-2495	C	H6	19/32 to 21/32	15.08 to 16.67	6
GAR-2496	D	H7	21/32 to 23/32	16.67 to 18.26	6
GAR-2497	E	H8	23/32 to 25/32	18.26 to 19.84	6
GAR-2498	F	H9	25/32 to 27/32	19.84 to 21.43	6
GAR-2499	G	H10	27/32 to 15/16	21.43 to 23.81	6
GAR-2500	H	H11	15/16 to 1-1/16	23.81 to 26.99	6
GAR-2501	I	H12	1-1/16 to 1-3/16	26.99 to 30.16	6
GAR-2502	J	H13	1-3/16 to 1-11/32	30.16 to 34.13	6
GAR-2503	K	H14	1-11/32 to 1-1/2	34.13 to 38.10	6
GAR-2504	L	H15	1-1/2 to 1-13/16	38.10 to 46.04	6
GAR-2505	M	H16	1-13/16 to 2-7/32	46.04 to 56.36	6
GAR-2506	N	H17	2-7/32 to 2-3/4	56.36 to 69.85	6
GAR-2507	O	H18	2-3/4 to 3-11/32	69.85 to 84.93	6
GAR-2508	P	H19	3-11/32 to 4	84.93 to 100	6
GAR-2509	Q	H20	4 to 4.3/4	100 to 120	6
GAR-2509A	R	H21	4.3/4 to 5.1/2	120 to 140	6
REAMER SETS					
CAT No.	No of Pcs	Desc	Reaming Range (INCHES)	Reaming Range (METRIC)	
GAR-3801	3Pcs Set	H1 - H3 (4/A to 2/A)	3/8" to 15/32"	9.52mm to 11.91mm	
GAR-3802	4Pcs Set	HV - HY (8/A to 5/A)	1/4" to 3/8"	6.35mm to 9.52mm	
GAR-3803	7Pcs Set	HV - H3 (8/A to 2/A) **	1/4" to 15/32"	6.35mm to 11.91mm	
GAR-3804	6Pcs Set	H4 - H9 (A to F)	15/32" to 27/32"	11.91mm to 21.43mm	
GAR-3805	8Pcs Set	H4 - H11 (A to H) **	15/32" to 1-1/16"	11.91mm to 26.99mm	
GAR-3806	6Pcs Set	H6 - H11 (C to H)	19/32" to 1-1/16"	15.08mm to 26.99mm	
GAR-3807	9Pcs Set	H6 - H14 (C to K)	19/32" to 1-1/2"	15.08mm to 38.10mm	
GAR-3808	11Pcs Set	H4 - H14 (A to K) **	15/32" to 1-1/2"	11.91mm to 38.10mm	
GAR-3809	16Pcs Set	H1 - H16 (4/A to M)	3/8" to 2-7/32"	9.52mm to 56.36mm	
GAR-3810	9Pcs Set	H4 - H12 (A to I) **	15/32" to 1-3/16"	11.91mm to 30.16mm	
GAR-3811	5Pcs Set	H12 - H16 (I to M) **	1-1/16" - 2-7/32"	26.99mm to 56.36mm	
** Most Pouler Sets					