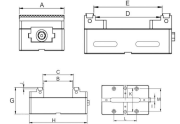


## PRECISION SELF CENTERING 5 AXIS VISE



SIZE IN INCHES	2	3	4	6
A. Height of jaw face in mm	50	75	100	150
B. Maximum Jaw Opening in mm	45	60	75	125
C. Maximum Jaw Opening (Maximum Depth) in mm	50	65	80	130
D. Maximum Jaw Opening in mm	75	100	125	175
E. Maximum Jaw Opening (Maximum Depth) in mm	80	105	130	180
F. Jaw Face in mm	25	25	30	30
G. Height Overall in mm	70	73	80	90
H. Length Overall in mm	120	160	180	230
I. Jaw Face in mm	12	12	16	16
J. Height Jaw Face in mm	2	2	3	4
K. Clamping Hole Distance in mm	55	55	65	100
L. Jaw Clamping Hole Distance in mm	52	52	52	98
M. Jaw Clamping Hole Distance in mm	52	52	52	98



- Self centering Machine Vise Compatible for 4th & 5th Axis CNC Machining Centers both in Horizontal & Vertical Machining
- Centre Repetition Position with accuracy of  $\pm 0.02$  MM
- High Quality Alloy Steel. Case Hardening upto HRC 60
- All Components of this Vise are Interchangeable with perfect Alignment to provide different work Holding Solutions.
- Minimum Clamping Depth of workpiece 3 or 4mm gives enormous Material savings.
- Highest Clamping power at minimum Clamping Size
- Accuracy in Squareness  $\pm 0.02/100$  mm

Cat No.	Jaw Width	Jaw Opening	Jaws Depth	OAL
GMV-6481	50mm	45mm	25mm	120mm
GMV-6482	75mm	60mm	25mm	160mm
GMV-6483	100mm	75mm	30mm	180mm
GMV-6484	150mm	125mm	30mm	230mm



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